

# WASHINGTON REALTORS® AWARDS NOMINEE COMMUNITY SERVICE AWARD

## CHRISTINA JANIS

Christina has reinforced Thurston County and the broader Washington real estate community through nearly a decade of sustained service. She has guided local and state REALTOR® organizations in key roles including MLSA Broker Director, TCRA President during the pandemic, Government Affairs leader, and Washington REALTORS® State Director—helping advance housing policy, protect property rights, and support members through times of change. Christina also builds cross-industry partnerships through her work with home builders and professional women in building, while working hands-on with causes like All Kids Win, Habitat for Humanity, community meal programs, and more. Her blend of policy leadership, association stewardship, and humanitarian work makes her a standout and deserving recipient of the Community Service Award.

